



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2278

Job Sheet 177029



Part No: D2278

Job Qty: 12 ea

Part Name: Step Leg



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/4/18

Job Tracking No:

Due Date: 5/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV F IPP Rev:A New Issue 05-11-07 JLM IPP Rev:B Now 6061-T6 06-06-23 JLM IPP Rev C New flat pattern 08.01.11 EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	5/24/18	5/24/18	0.00	0.00	Start Up Waterjet		DC 18/05/11
100	Waterjet	12 pcs	5/24/18	5/24/18	0.01	1.35	Waterjet1		DC 18/05/11
110	QC	12 pcs	5/24/18	5/24/18	0.00	0.00	QC2		DC 18/05/11
120	QC	12 pcs	5/24/18	5/24/18	0.00	0.00	QC8		38
130	HandFinish	12 pcs	5/24/18	5/24/18	0.00	0.32	HandFinish1		SA 18-05-15
140	QC	12 pcs	5/24/18	5/24/18	0.00	0.00	QC7		DAS 11 MAY 18 2018
150	Packaging	12 pcs	5/24/18	5/24/18	0.00	0.00	Packaging3		9-89 30
160	QC21-SA	12 Ea	5/24/18	5/24/18	0.00	0.00	QC21		9-89 9-89

Part Op 100 - 1-Cut as per Dwg D2278
Descriptions: 150 - LOCATION : GA

DAS
21
9-89

MAY 22 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	11.7780 sf (.9815 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.080	12	73	0



Container No: S070393



Part: D2278

Job No: 177029

Serial No/Batch: S070393

Revision:

Inspector:

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Date: 05/11/18

2-A01
my
83-0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Leg	0.354Inches $\pm$ 0.010	0.364 0.344		
2	Leg	0.354Inches $\pm$ 0.010	0.364 0.344		
3	Leg	16.460Inches $\pm$ 0.030	16.490 16.430		
4	Leg	0.128Inches + 0.005 - 0.000	0.133 0.128		
5	Leg	0.354Inches $\pm$ 0.030	0.384 0.324	Radius	
6	Leg	2.000Inches $\pm$ 0.030	2.030 1.970		
7	Leg	4.740Inches $\pm$ 0.030	4.770 4.710		
8	Leg	8.460Inches $\pm$ 0.030	8.490 8.430		
9	Leg	0.213Inches $\pm$ 0.010	0.223 0.203		
10	Leg	0.750Inches $\pm$ 0.010	0.760 0.740		
11	Leg	0.080Inches $\pm$ 0.010	0.090 0.070	thick	

Plex 5/4/18 12:34 PM Dart.Gagnon.Michelle